

DELTA T SYSTEMS

Die Cast Sizing Sheet

Die Information

Size of Die Ejector Half (Moving Half): _____x_____x_____

Size of Die Cover Half (Stationary Half): _____x_____x_____

Number of Cooling Lines in Each Half: **Ejector:** _____

(Supply Drawing If Possible)

Cover: _____

Size (Die) and Length of Channel: _____

Type of Channel: _____

How is the Die Preheat Currently: _____

Voltage Required

Start-Up Time

Material Information

Type: _____ Specific Heat of Material: _____

Weight of Material per Shot: _____

Number of Shots per Hour: _____

Pounds Processed per Hour (If Known): _____

Process Description: _____